

#### **QUICK SET UP GUIDE**

GENERATOR | CONTROLS | ACCESSORIES

mr.steam

Feel Good Inc<sup>®</sup>.





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#### **KEY SIGNAL WORDS**

∆WARNING As you follow these instructions, you will notice warning and caution symbols. This blocked information is important for the safe and efficient installation and operation of this generator. These are types of potential hazards that may occur during installation and operation:

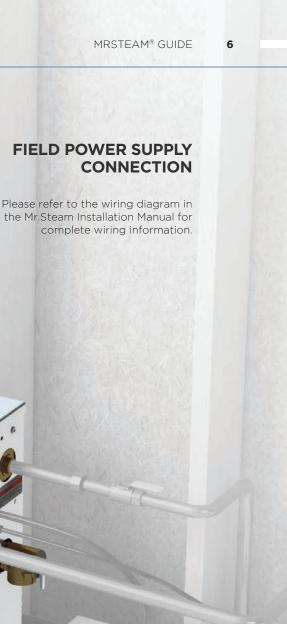
∆WARNING Indicates a potentially hazardous situation, which, if not avoided, could result in death or serious injury.

△CAUTION Indicates a potentially hazardous situation, which, if not avoided may result in minor or moderate injury or product damage.

IMPORTANT NOTE: This highlights information that is especially relevant to a problem-free installation.

All information in these instructions is based on the latest product information available at the time of publication. Sussman-Automatic Corporation reserves the right to make changes at any time without notice. More current instructions may be available at www.mrsteam.com.





TO AVOID EQUIPMENT DAMAGE DO NOT CONNECT POWER SUPPLY DIRECTLY TO THE HEATING ELEMENTS!!!

HIGH VOLTAGE
POWERLINE

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MAIN ELECTRICAL DISCONNECT PANEL

#### WATER **FEED**

- 1. Connect to cold water line.
- 2. Provide a shut off valve, and a copper or brass union on the water supply line.
- 3. Flexible copper tubing, braided hose, PVC or PEX if permissible by local codes.



#### **STEAM OUTLET PIPE**

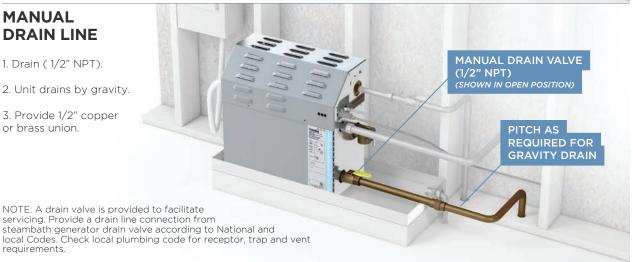
- 1. Provide a 1/2" copper or brass union on steam line.
- 2. Pitch steam line 1/4" per foot towards steam head or steam generator to avoid valleys and trapping of condensate.

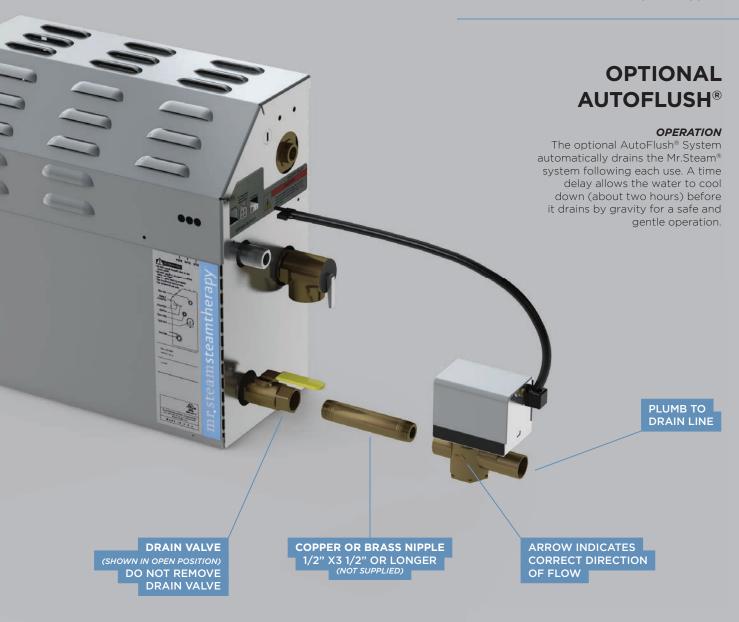


#### **MANUAL DRAIN LINE**

- 1. Drain (1/2" NPT).
- 2. Unit drains by gravity.
- 3. Provide 1/2" copper or brass union.

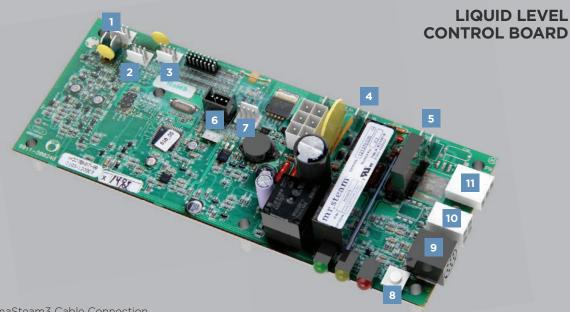
requirements.







CAUTION: PROVIDE DRAIN PLUMBING ACCORDING TO NATIONAL AND LOCAL CODES. PLUMB AS REQUIRED FOR AUTOFLUSH® SYSTEM.



- 1 ChromaSteam3 Cable Connection
- 2 SteamLinx A Cable Connection
- 3 AudioSteam3 Cable Connection
- 4 AromaSteam 1/4" Spade Terminal Connection
- 5 Chroma72 1/4" Spade Terminal Connection
- 6 MSTS (Remote Temperature Sensor) Connection
- Tandem Connection (for two generators)
- 8 Test Button
- 9 Control Cable Connection
- 10 Home Wizard Connection
- 11 AutoFlush Connection

NEW

## MAX STEAM GENERATOR INSTALLATION

(MX 4E, 5E & 6E)

DO NOT INSTALL IN VANITY OR OTHER SMALL SPACES

LARGE ROOM CAPACITY MAX
GENERATORS REPLACE MS SUPER
4E, 5E, 6E TWO GENERATOR
CONFIGURATIONS

Refer to the Mr.Steam MAX Installation

#### **TYPICAL MS GENERATOR**



- 1 Contactor
- 2 Transformer
- 3 Liquid Level Control Board
- 4 Liquid Level Probe
- 5 Water Feed Solenoid
- 6 Heating Element
- 7 Express Steam Heater (optional)
- 8 Steam Outlet

- 9 Safety Valve
- 10 Drain Valve
- 11 Stainless Steel Tank
- 12 Water Inlet
- 13 Plug & Play Connection
- 14 Element Access Cover

Product Dimensions*	Model No.	Total Room Volume (cu.ft.)	kW	Amps 240V/1PH	Wire Size AWG‡	Water Usage Gallons"
	MS90E	up to 100	5	21	10	0.67
	MS150	101-150	6	25	8	0.80
	MS225E	151-225	7.5	32	8	1.0
MS Generators 14 1/2" x 14 3/4" x 6 3/4"	MS400E	226-360	9	38	8	1.2
	MSSUPER1E	361-475	10	42	8	1.4
	MSSUPER2E	476-575	12	50	6	1.6
	MSSUPER3E	576-675	15	63	4	2.0
SUPER Generators 17" x 18 1/2" x 7 7/8"						
NEW						
	MX4E	676-875	20	84	2	2.7
	MX5E	876-1075	24	100	1	3.2
	MX6E	1076-1275	30	125	2/0	4.0
MAX Generators 27 5/8" x 20 3/4" x 7 7/8"						

<sup>\*</sup> Dimensions are for generator only, without AutoFlush® or plumbing features.

#### FOR ADDITIONAL INFORMATION ON **CONTROLS AND ACCESSORIES SEE CORRESPONDING QUICK GUIDES**

<sup>±</sup> Wire size (AWG) based on minimum 90 rated THHN copper conductors. Refer to the National Electrical Code for other types of conductors. \*\* Water usage based on 20 minutes of operation.







Locate control (or Remote Temperature Sensor) where it will sense general room temperature and NOT direct steam emission from the steam head.

Controls installed inside the steam room must be located 4-5 feet above the floor on a vertical wall.

Locating any control outside of the steam room will require the installation of a Remote Temperature Sensor inside the steam room (see page 13).

**CAUTION: TO AVOID UNINTENTIONAL** STEAM BATH OPERATION, DO NOT LOCATE THE CONTROL WHERE OTHER CONTROLS, ACCESSORIES, SHOWER HEADS, VALVES, BODY SPRAYS OR SIMILAR WITHIN THE SHOWER **COULD CAUSE CONFUSION OR INTERFERE** WITH THE MRSTEAM CONTROL'S INTENDED USE AND FUNCTION.



iSTEAM®3



iTEMPO/PLUS®



AIRTEMPO®

## STEAMHEAD INSTALLATION LOCATION

IMPORTANT NOTE: To avoid unintentional steam bath operation, do not locate the control where other controls, accessories, shower heads, valves, body sprays or similar within the shower could cause confusion or interfere with the MrSteam control's intended use and function.





DO NOT LOCATE THE CONTROL ABOVE OR NEAR THE STEAM HEAD OR DIRECT STEAM EMISSIONS

## **INSTALLATION**

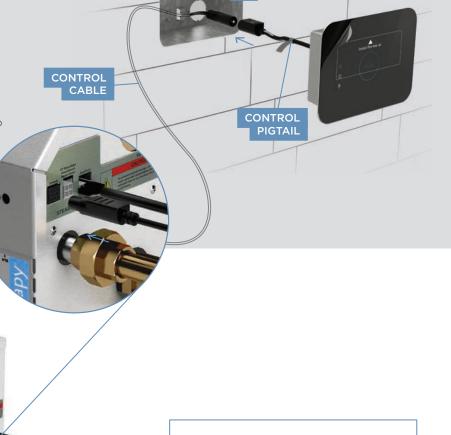
IMPORTANT NOTE: Turn power to the steam generator OFF before installing the control. Failure to turn the power off will result in an inoperable control.

#### STEP 1

PLUG the 30' control cable into the iSteam®3 control pigtail (1A). Turn the generator on and test the control to verify proper function.

Install rough-in box in desired control location.

Use rough-in box provided as a guide to cut hole in finished wall.



CAUTION: DO NOT FORCE OR TWIST CABLE CONNECTOR INTO THE RECEPTACLE. FORCING OR TWISTING MAY DAMAGE THE CONNECTORS.



#### STEP 2

Peel the adhesive film off the back of the iSteam control (2A). Apply a bead of silicone (provided) around the rear of the control as required to create a moisture seal (2B).

Ensure the control is level. Carefully feed the cable into the rough-in box and secure the control to the wall. Care must be taken to not pinch the cable.



Remove and discard the peel off screen protector (2C).





## **AIRTEMPO®**







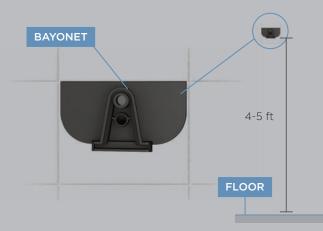




#### STFP 1

Determine the desired installation location of the control. The AirTempo controls are designed to be installed inside or outside the steam room as a matter of personal preference.

- Remove the surface mount bayonet from the back of the AirTempo Control (A).
- Remove and discard the release paper to expose the adhesive liner (B).



- Ensure the mounting surface is clean, flat/smooth, and dry.
- Place the bayonet on the wall in the desired location (on veritcal wall 4-5 feet above the floor near the bather seating area).



#### STEP 4

• Wait 15 minutes before placing the control on the bayonet to ensure the adhesive is secured.

IMPORTANT NOTE: If the control is installed outside the steam room, a Remote Temperature Probe (part number MSTS) must be installed inside the steam room. See Remote Temperature Sensor page 12.

Use the screw and anchor provided to secure the bayonet to the wall as required for rough or uneven wall surfaces. The surface mount bayonet supports the weight of the AirTempo® control.

### AIRTEMPO® WIRELESS RECEIVER INSTALLATION

The control can be located up to 60 feet from the wireless receiver. Construction materials may affect the communication between the control and the receiver. Test the range of the AirTempo®. It may be necessary to change the location of the wireless receiver to improve the range. Contact your local MrSteam® representative (https://www.mrsteam.com/find-a-dealer) for an optional 30 or 60 foot cable. Using the 3 foot cable provided, plug one end into the steam bath generator and the other end into the AirTempo® wireless receiver.





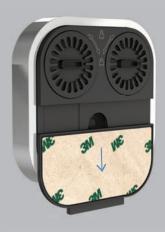


Attach the wireless receiver to a wall adjacent to the steam generator using the screw provided.

## AIRTEMPO® FLUSH MOUNT INSTALLATION

#### STEP 1

Remove the surface mount bayonet from the back of the AirTempo® control. The surface mount bayonet is not used when flush mounting.





IMPORTANT NOTE: Flush mount components are sold separately (104232RD & 104232SQ). Contact a MrSteam® representative if a flush mount kit is needed.



#### STEP 2 Remove decorative bezel from

**IMPORTANT NOTE:** BE **CAREFUL NOT TO DROP CONTROLLER WHEN RING POPS OFF** 

#### STEP 3

- Using the template provided, cut the hole in the desired location. Do not oversize or undersize the cutout. Ensure the template is level before cutting the hole.
- Test fit the flush mount box to ensure the hole is the correct size.
- Ensure the mounting surface is clean and dry.

Apply a bead of silicone (provided) around the rear of the control as required to create a moisture seal.

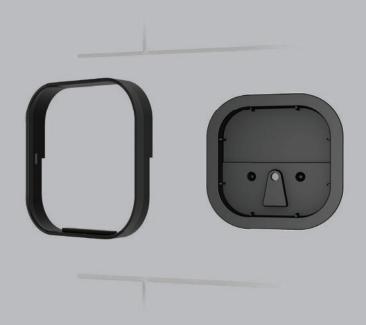
Remove and discard the release paper to expose the adhesive liner.

Press the flush mount box against the wall until the adhesive sticks and holds firmly.



**STEP 5**Place the electronic assembly into the decorative bezel as shown.





#### STEP 6

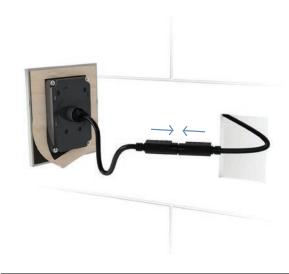
The retention ring snaps onto the assembly from behind. The 3 piece assembly can then be placed into the flush mount box.





## **ITEMPO OR ITEMPO/PLUS CONTROL INSTALLATION**

IMPORTANT NOTE: Turn power to the steam generator OFF before installing the control. Failure to turn the power off will result in an inoperable control.





#### STEP 1

Firmly connect the control cable to the control pigtail. Turn on power to the steam generator and test the control to verify correct connections. Test per instructions.

Disconnect control cable. Make a 2-5/8" wide by 3-7/8" high cutout in the desired control location.



#### STEP 2

Firmly connect control cable. Remove & discard peel-off paper to expose adhesive liner.

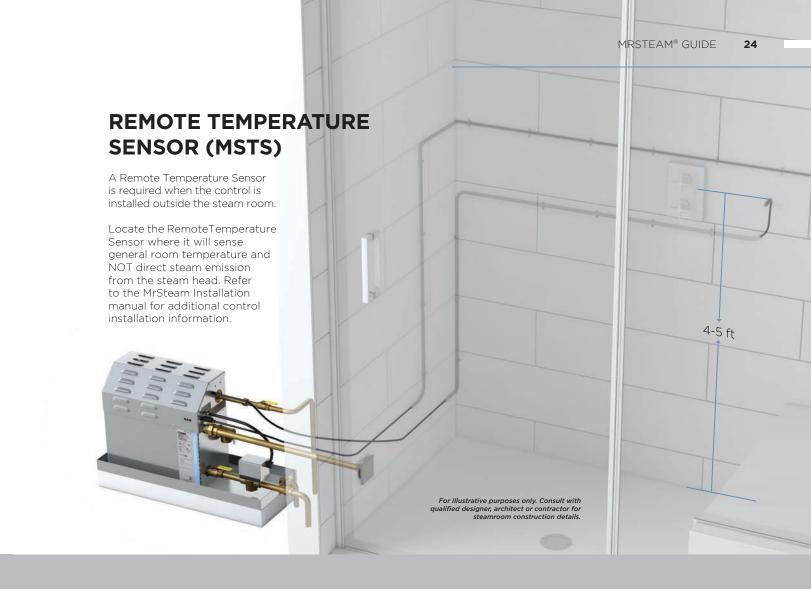
#### STEP 3

Apply a bead of silicone (provided) around the rear of the control as required to create a moisture seal.



#### STEP 4

Ensure the mounting surface is clean, flat/smooth, and dry as required for good adhesion. Hold the control with the LED display in the 12 o'clock position and press the control against the wall until the adhesive sticks and holds firmly as shown.



#### **INSTALLING A REMOTE TEMPERATURE PROBE**

#### STEP 1

The Probe must be installed:

- A. On a vertical surface
- B. 4-5 feet above the Floor

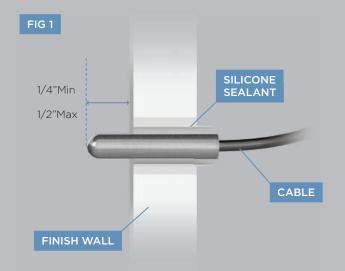
**C.** In a location representative of the desired steambathing temperatures. Do not locate the probe above or near the steam head or direct steam emissions. The probe has an integral 30 or 60 ft. cable. Ensure that the probe and control are located accordingly.

#### STFP 2

Drill a 5/16 inch hole in the wall. Do not oversize or undersize the hole. Clean area thoroughly.

#### STEP 3

Route the end of the temperature probe cable with the temperature probe through a conduit inside the wall cavity as shown in Fig 1.



## FIG 2

#### STEP 4

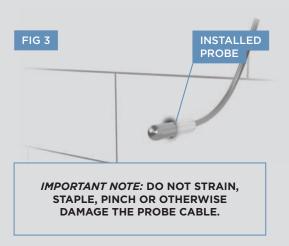
With a minimal length of the cable exposed, apply silicone (provided) to the hole in the wall as required to create a moisture seal as shown in Fig 2.

#### STEP 5

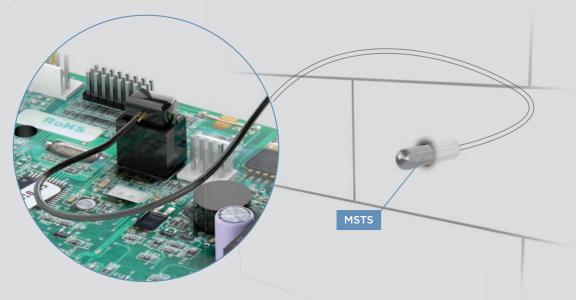
Push the Remote Temperature Probe into hole as required to leave between 1/4" - 1/2" of the probe. Exposed as shown in Fig 3.

#### STEP 6

Ensure a minimum of 1/4" of the probe is exposed to the air. Failure to do so may result in an inoperative control and a hazardous condition. The exposed area of the probe must be free of silicone or any materials that prevent direct exposure to the steam room air. Failure to do so may interfere with the ability to sense temperature and may result in excessive steam room temperatures.



**STEP 7**Plug MSTS into location shown on PC board (EXT. TEMP)



CONNECTING THE CONTROL CABLE TO THE STEAM GENERATOR

Route the control cable (provided with the control) from the wall cutout to the steam generator. The 30' (and optional 60') control cable features identical Mini-Din connectors at both ends.

IMPORTANT NOTE: The standard length of the cable for connecting the control to the steam generator is 30 feet. The steam generator and control must be located accordingly. Contact a MrSteam® representative (https://www.mrsteam.com/find-a-dealer) to purchase an optional 60 ft. cable (PN 103990-60) for iTempo® controls. A 60 foot cable is available for use with iSteam®3 controls (PN 104117-60).



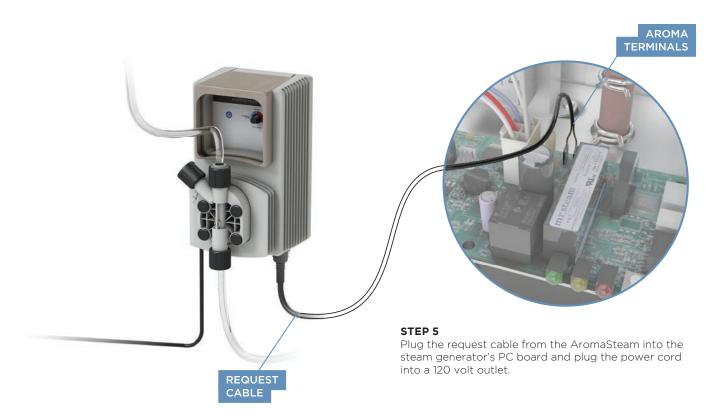
IMPORTANT NOTE: The standard length of the cable for connecting the control to the steam generator is 30 feet.

IMPORTANT NOTE: DO NOT STRAIN, STAPLE, PINCH OR OTHERWISE DAMAGE THE CONTROL CABLE. ROUTE CABLE AS REQUIRED TO PERMIT REPLACEMENT.





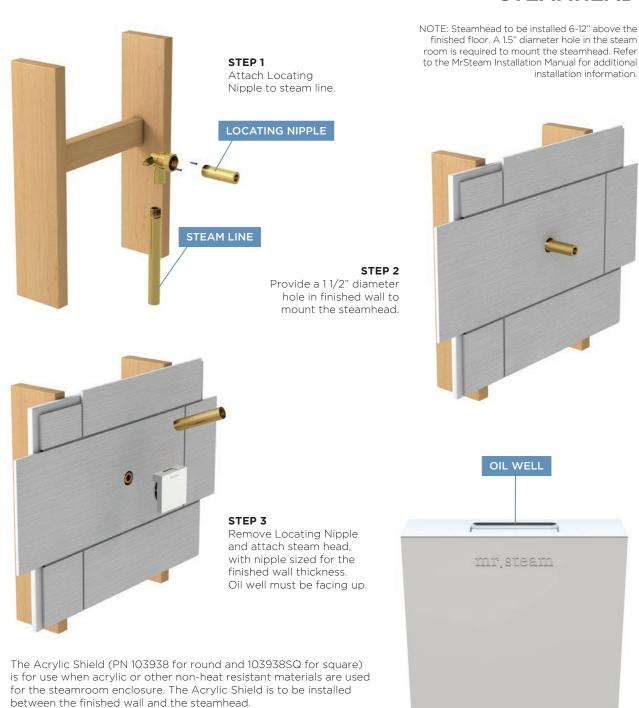






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## AROMASTEAM STEAMHEAD



NOTE: Do not locate the control above or near the SteamHead



- Enjoy essential oils by placing a drop or two, into your steamhead as shown in the illustration.
- Tightly close containers when storing oils.
- Keep away from sources of ignition.

For Illustrative purposes only. Consult with qualified designer, architect or contractor for steamroom construction details.

#### **AWARNING**

1. START WITH ONE DROP TO GAUGE STRENGTH AND SUITABILITY. LIMIT TO A MAXIMUM OF A FEW DROPS DURING A STEAMBATHING SESSION.

mr.steam

2. PLACE THE DROPS INTO THE MRSTEAM AROMASTEAM STEAMHEAD WELL PRIOR TO TURNING ON THE STEAMBATH. DO NOT PLACE DROPS IN A HOT STEAM HEAD AS SERIOUS INJURY CAN RESULT IF YOU DO NOT FOLLOW THIS WARNING.

3. SOME PEOPLE MAY FIND THAT THE AROMA MAKES THEM DIZZY AND THE USER SHOULD EXIT THE STEAM BATH IMMEDIATELY. IF SKIN IRRITATION OCCURS STOP USING THE OILS IMMEDIATELY. REMOVE ANY EXCESS OIL BY WASHING IN MILD

SOAP AND WATER. IF INGESTED, RINSE MOUTH WITH WATER. ADMINISTER WATER OR MILK TO DILUTE. CONTACT A PHYSICIAN IMMEDIATELY.

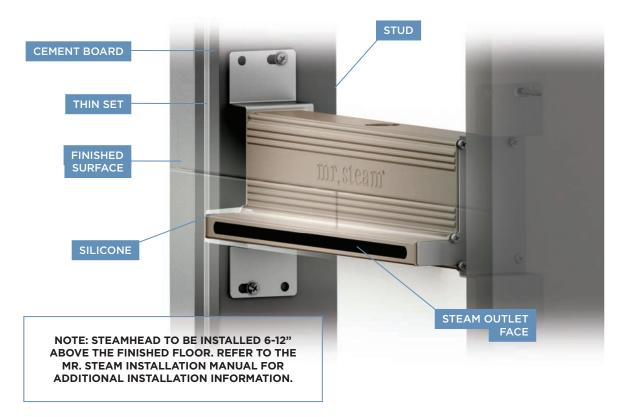
4. USE ESSENTIAL OILS WITH CAUTION. ESSENTIAL OILS ARE FOR EXTERNAL USE ONLY. KEEP OUT OF REACH OF CHILDREN. ESSENTIAL OILS ARE HIGHLY CONCENTRATED AND ARE POTENT SUBSTANCES AND SHOULD NOT BE APPLIED DIRECTLY TO THE SKIN AS THEY CAN BE IRRITANTS. USE ESSENTIAL OILS WITH CAUTION.

5. ESSENTIAL OILS AND/OR AROMATHERAPY CAN CAUSE INFLAMMATION, BURNS, HEADACHE, NAUSEA AND ALLERGIC REACTIONS. CONSULT A PHYSICIAN BEFORE USING AROMATHERAPY.



Do not locate the steam head in any location where the steam emission zone is near a seat, bench, or any space occupied by any persons. for a diagram of the steam emission zone.

For Illustrative purposes only. Consult with qualified designer, architect or contractor for steamroom construction details.





#### STEP 1

Determine the location of the finished wall surface. Mount the steam head between two studs using the four slotted holes. Use a level to ensure steam head is level in both the horizontal and vertical positions. Position the steam head face to be flush or extend 1/8" from the finished wall surface. 3/4" NPT Steam line opening should be on top. DO NOT mount steam head upside down.



#### STEP 2

Attach steam piping to the 3/4" NPT opening on the top of the linear steam head.



#### STEP 3

After the finished wall surface has been installed use high temperature caulking around the steam outlet as required to make a water proof seal.

For Illustrative purposes only. Consult with qualified designer, architect or contractor for steamroom construction details.

#### **CHROMASTEAM3**



CONTROL BOX



#### NOTE: FOR MOOD LIGHTING ONLY.

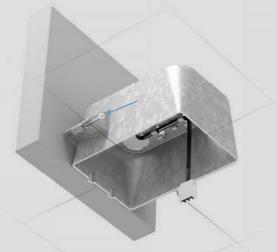
#### STEP 1

Locating the control box. Determine the desired location of the ChromaSteam3 control box outside the steam room in a dry location.

#### STEP 2

Installing the control box. Using screws and washers, affix the control box to a stable vertical surface (e.g., stud) using the mounting holes on either side of the control box (Figure 1).

#### FIGURE 2



For Illustrative purposes only. Consult with qualified designer, architect or contractor for steamroom construction details.

#### FIGURE 1

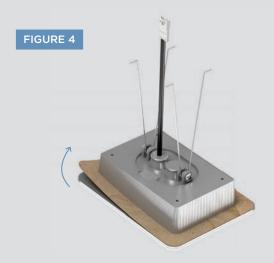


#### STEP 3

Install junction box. Remove one of the four knockouts from the junction box. The resulting hole will allow routing of the 30-foot control cable into the junction box. Locate the two tabs on the junction box, and line them up against a ceiling joist. The tabs locate the junction box proud of (slightly raised from) the joist. Screw the two screws into the ceiling joist to secure the junction box (Figure 2).

#### STEP 4

Connect the ChromaSteam3 fixture's pigtail to the 30-foot control cable in the junction box (Figure 3).



#### STEP 6

Squeeze the retention springs on the back of the fixture and fit them into the junction box (Figure 5). Insert the fixture into the junction box and affix it to the ceiling, being careful not to pinch the pigtail/control cable. Press firmly around edges of the fixture to ensure adhesion to ceiling.



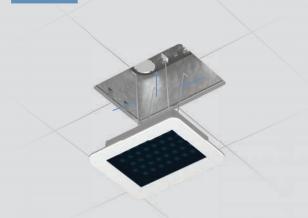




#### STEP 5

Clean the surface of the ceiling to ensure the double-stick adhesive of the fixture bonds completely to the ceiling. Peel off and discard the protective layer from the fixture's double-stick adhesive (Figure 4).

#### FIGURE 5



#### STEP 7

Apply a bead of silicone around the perimeter of the fixture (Figure 6) as required to create a moisture seal between the fixture and the steam room ceiling.

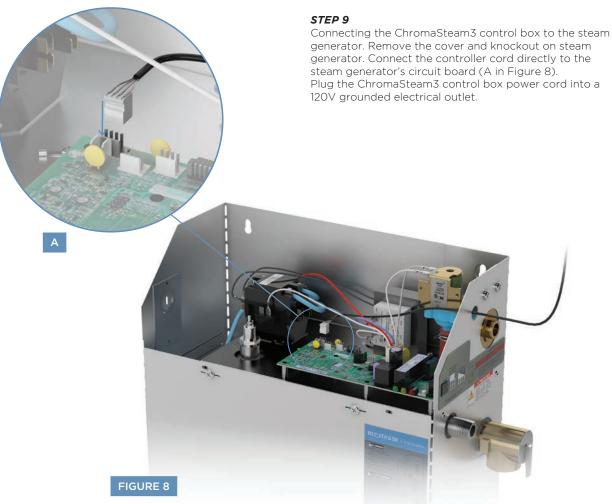
NOTE: CHROMASTEAM3 TO BE USED WITH THE ISTEAM83 ONLY.

For Illustrative purposes only. Consult with qualified designer, architect or contractor for steamroom construction details.



#### STEP 8

Connecting ChromaSteam3 Fixture to ChromaSteam3 Control Box. Remove the two cover screws from the front of the control box and remove the cover from the unit. Insert the free end of the control cable into the control box's LED receptacle (Figure 7).



#### **CHROMASTEAM 72**

#### STEP 1

Determine the placement of the light.

IMPORTANT: DO NOT INSTALL THE FIXTURE ASSEMBLY (LIGHT) WHERE DIRECT CONTACT WITH STEAM OR WATER EMISSION COULD OCCUR. DO NOT INSTALL THE LIGHT IN A LOCATION WHERE IT COULD BECOME SUBMERGED.

#### STEP 2

The light requires a 41/4" diameter hole for mounting.

#### STEP 3

Provide electrical service (120VAC) with flexible cable only. Pass cable through ceiling opening and wire fixture in accordance with NEC and local electrical code.

#### STEP 4

Route the 30 foot cable supplied with the Chroma Steam from your steam bath generator through one of the knockouts in the ChromaSteam light wiring box. Provide a suitable strain relief bushing.

IMPORTANT: The quick connect tabs should be on the generator side, the Molex connector should be routed to the light (Figure 2).







#### STEP 5

Connect the quick connect tabs to the control board in the generator at the location marked CHROMA.

#### STEP 6

Remove the red jumper wire shown in Figure 1 and discard. Connect the wire from the steam generator to the connector where the jumper was.

#### STEP 7

Connect the supply wires. Use suitable wirenuts (not included) to insulate and secure the supply connections.

#### STEP 8

Connect copper ground wire from wiring box to ground wire from electrical service using a wire nut to secure the connection.



FIGURE 1

FIGURE 2

For Illustrative purposes only. Consult with qualified designer, architect or contractor for steamroom construction details.

NOTE: FOR MOOD LIGHTING ONLY.

NOTE: CHROMASTEAM72
IS NOT FOR USE WITH
THE ISTEAM®3 CONTROL.

#### **AUDIOSTEAM3**



#### STEP 1

Locate AudioSteam to prevent water from getting inside the device, Audio Steam should be mounted on two stable vertical surfaces (e.g., studs) as shown in (Figure 1).

Using screws and washers, firmly attach AudioSteam using the upper mounting holes, one at a time, on each side of the unit. Repeat the process for the lower mounting holes (Figure 1).

#### STEP 2

Using a Phillips-head screwdriver, remove the two cover screws from the front of the AudioSteam and remove the cover from the unit. Connect the outputs of AudioSteam.

#### STEP 3

If using the wired input, connect a 1/8" (3.5 mm) stereo audio cord (not included) to the auxiliary output, and route the cable through the strain relief channel. Connect the free end of the audio cord to an audio source.

#### STFP 4

Connect 10-pin MATE-N-LOK adapter with attached wires — to the speaker outputs.

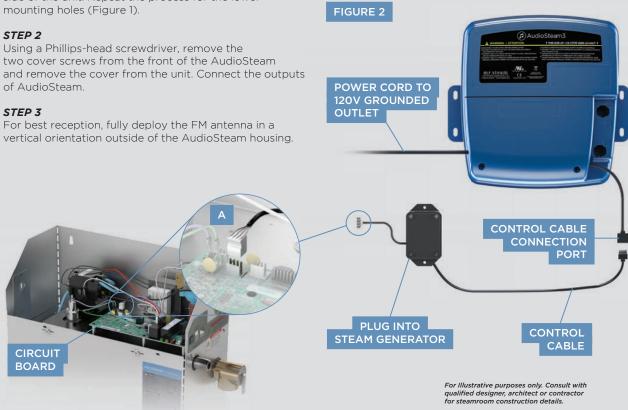
To operate the AudioSteam via iSteam3, you must connect the AudioSteam (Figure 2) to an internal connector in the steam generator.

#### STEP 5

Remove the steam generator cover and remove knockout on steam generator. Plug the control cable into the AudioSteam as shown. Connect the control cable directly to the steam generator's circuit board (A in Figure 2).

#### STEP 6

Plug the AudioSteam power cord into a 120V grounded electrical outlet. After the AudioSteam has been powered, supply power to the steam generator.



#### **MS-SPEAKER**

- Two flush-mount two-way speakers for steam/shower use, polypropylene cones, ABS frames with grills.
- Suitable for almost any source of audio input.
- Rated 60W peak power 8 ohms impedance with 1" tweeter for full range sound.
- Use only CL2 or CL3 UL listed wires to connect speakers to audio source.
- Available in Round (6 1/2") and Square (7") in both white and black designs.

#### STEP 1

Determine the location of the speakers and cut the appropriate hole depending on speaker shape.



**STEP 2**Connect speaker wire



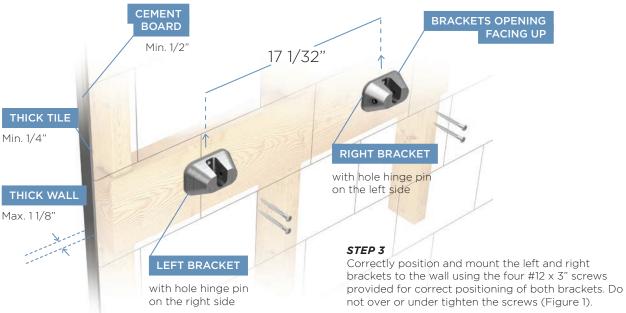
# Apply a bead of silicone to the speaker flange. SILICONE RTV BRACKETS (Rotate out for speaker installation in wall or ceiling)

#### STEP 4

Place the speaker in the hole and tighten the screws on the integral mounting bracket to secure the speaker.







For Illustrative purposes only. Consult with qualified designer, architect or contractor for steamroom construction details.



#### STEP 4

Insert seat assembly to brackets. Place seat with the MrSteam logo on the bottom. Insert hinge pins to both left and right brackets while the seat assembly is in vertical position. Securely tighten both hinge pins, using Allen wrench provided (Figure 2).







## STEAMLINX® MODULE AND MOBILE APP

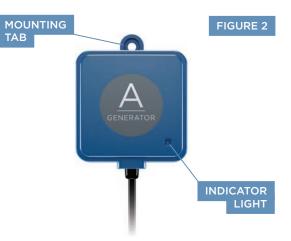


#### STEP 1

Disconnect power to the generator at the breaker box (Figure 1).

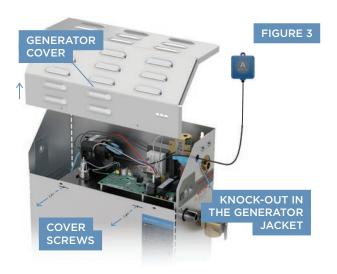
#### STEP 2

Locate SteamLinx A adjacent to the steam generator, mount to a secure surface using the mounting tab provided.



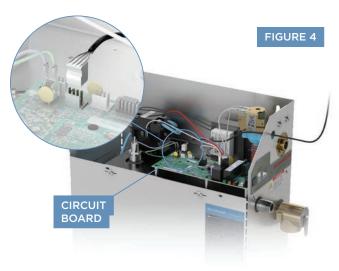
#### STEP 3

Remove generator cover. Route the SteamLinx® A cable through the knockout (Figure 3).



#### STEP 4

Plug the SteamLinx® A cable into one of the white connectors located at the far left side of the circuit board. Replace cover and screws.



#### STEP 5

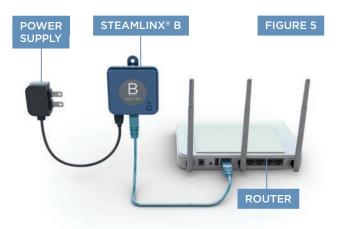
Plug the blue ethernet cable provided into an open ethernet port on the back of the router and the other end into SteamLinx® B. Plug the power supply into a 120V outlet (Figure 5).

#### STEP 6

Ensure the mobile device is connected to the router's WiFi network. Download the SteamLinx® App from the App Store or Google Play.



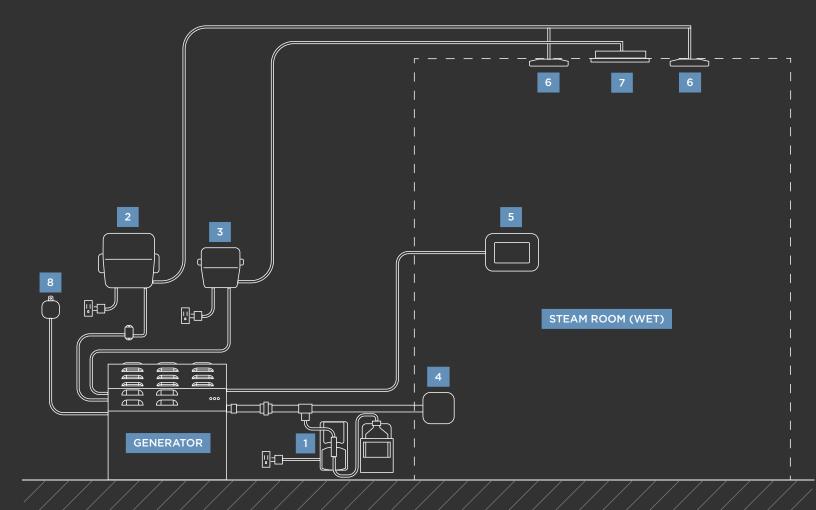




## TYPICAL INSTALL OF DREAM PACKAGE SCHEMATIC

- 1 AromaSteam System
- 2 AudioSteam 3
- 3 ChromaSteam3 Control Box
- 4 SteamHead

- iSteam®3 Controller
- 6 Speakers
- 7 ChromaSteam Fixture
- 8 Steamlinx®



A leader and innovator in residential and commercial steam shower systems, spa products and experiences.

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\* Please refer to the applicable MrSteam Installation, Operation & Maintenance Manual, at mrsteam.com, for installation, operation and maintenance information and instructions. Failure to do so may result in property damage or an inoperable or hazardous condition. For safety and convenience, consult a qualified contractor, architect and/or design professional.

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